

Stainless Steel Probes

-TF.20S



Turbo-Flo™ probes offer the precision of turbine technology with rugged construction. The practical design of the probe includes a bluff bar which protects the turbine from foreign materials in the stream as well as from over insertion. Installation is simple and does not require special fittings. The Turbo-Flo™ probe may be installed in standard pipe tees, through pipe saddles, welding spuds and 1½" full opening ball or gate valves.

Features

- 303/304 stainless steel housing construction.
- Probe lengths from 6 to 24 inches for use in 1½" diameter pipe sizes and larger.
- Maximum operating pressure of 400 psig.
- Adjustable insertion length for your pipe size.
- Rugged construction for industrial environments.
- Wide measuring range with 30:1 turndown.
- Low mass Delrin® turbines offer improved sensitivity and
- Use standard pipe fittings for installation.

Principle of Operation

The turbine is positioned in the mid-section of the pipe with its axis of rotation parallel with the flow stream. Fluid velocity causes the turbine, which has a ring magnet inside of its hub, to rotate in proportion to flow rate. As the turbine rotates, the magnetic field passes through a coil in the probe body, generating a pulse output in proportion to the turbine rotation speed. Flow volume is then determined from fluid velocity measurement and pipe diameter information.

Applications

- Water and other aqueous solutions
- Chiller and cooling tower loops
- Well monitoring
- Water treatment and storage
- Pumping stations
- Irrigation projects

Options

Probe with 15 feet or more of PVC jacketed, metal braided, shielded cable for connection to Wall Mounted display or transmitter.
Cable lengths other than 15ft to be specified at time of order.



Two wire 4-20 mA transmitter. Corrosion resistant die cast aluminum NEMA-4X, IP-65 enclosure.
Probe Mount: 15325
Wall Mount: TF-15385



The ERDCO 15895 is a highly configurable field display that includes:

- Flow Rate and Total
- Definable units of measure
- External power not required for display (SP version)
- 4-20 mA loop powered Output (LP version)
- Through-window button programming
- Backlit display
- Data logging function
- UV resistant heavy duty polycarbonate NEMA-4X, IP-65 compliant Enclosure with screw-on gasketed cover.



Probe Mount: 15895-SP
15895-LP
Wall Mount: TF-15895-SP
TF-15895-LP



ERDCO®

Stainless Steel Probes

Sizing Data

Pipe Size (inch)	ID (inch)	Threshold	GPM Range Max	Ft/Gallon	Pulse/Gallon
1.5	1.610	4	120	9.454	21.46
2	2.067	6	180	5.736	13.08
2.5	2.469	8	240	4.020	9.648
3	3.068	12	360	2.593	7.131
3.5	3.548	16	500	1.947	5.160
4	4.026	20	600	1.512	3.840
5	5.047	32	1000	0.962	2.60
6	6.065	46	1400	0.666	1.88
8	7.981	80	2400	0.384	1.00
10	10.020	125	3800	0.244	0.625
12	11.938	175	5400	0.172	0.432
14	13.125	210	6300	0.142	0.366
16	15.0	280	8400	0.109	0.286
18	16.876	350	10500	0.086	0.225
20	18.814	450	14000	0.069	0.181
24	22.626	650	20000	0.0479	0.125
30	29.250	1200	36000	0.0286	0.075
36	35.250	1600	48000	0.0197	0.0517
42	41.250	2200	70000	0.0144	0.0377
48	47.250	2800	84000	0.0110	0.0288

Specifications

Accuracy: ±1.0%
Repeatability: ±0.5%
Turndown: 30:1

Insertion length: 06 = 6 inches
 08 = 8 inches
 12 = 12 inches
 18 = 18 inches
 24 = 24 inches

Threshold: 0.5 ft/s or
 $1.22 \times \text{ID}^2 = \text{GPM}$

Liquid Velocity: $\text{ft/s} = \frac{0.408 \times \text{GPM}}{\text{pipe ID}^2}$

Point Velocity = 2.625 pulses/ft/s

Pulse/gallon correction for uncharted pipe diameters =

$\frac{\text{ID}^2 \text{ charted pipe}}{\text{ID}^2 \text{ uncharted pipe}} \times \frac{\text{pulse/gallon}}{\text{charted pipe}}$

Materials of Construction:

Probe: 304 stainless steel
Connector: Steel or 303sst
Turbine: Delrin® or Polypropylene
O-rings: Buna-n or Viton®
Temperature Limits: 212°F(100°C)
Pressure Limits: 400 psig (27.6 barg)

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Turbo-Flo™ part number construction

20 Series	1 Body Mat'l	18 Size	B Connector	3 Turbine	2 Shaft	7 O-ring
20-Standard	1-304ss	06-6"	A-303ss 1¼"	3-Delrin®	2-316ss	7-Buna
		08-8"	B-303ss 1½"	5-Polypro		8-Viton®
		12-12"	D-Steel 1¼"			
		18-18"	Zinc Plated			
		24-24"				

When probe mountable electronics are to be factory installed on the probe, a dash is added to the probe model number followed by five numeric digits for the accessory to be added. The example depicts an 18" 304ss probe with 303SS 1½" recessed connector, Delrin turbine, 316ss shaft, buna o-rings including a probe mounted 15325 4-20 mA transmitter.

Electronics available for probe mounting:

15325 4-20 mA Transmitter
15895-SP Self Powered Rate/Total Display
 Does not require external power.
15895-LP Loop Powered 4-20mA output.
 Requires 24 VDC.

BESTOBELL
AQUATRONIX
 SINCE 1953

Head Office
 2880 Argenta Road, Unit 3
 Mississauga, ON L5N 7X8
 salesdesk@bestobell.com
 1-800-668-3979
 www.bestobell.com

Since 1953, Quality Products to Sense, Measure & Control
 Depuis 1953, Produits De Qualités Pour Détecter, Mesurer & Contrôler

Montréal Office
 970 Montée de Liesse, #204
 St.Laurent, QC H4T 1W7
 ventes@bestobell.com
 1-877-331-1225

Atlantic Office
 166 North Side Road
 Riverport, NS B0J 2W0
 dmossman@bestobell.com
 902-529-0355

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